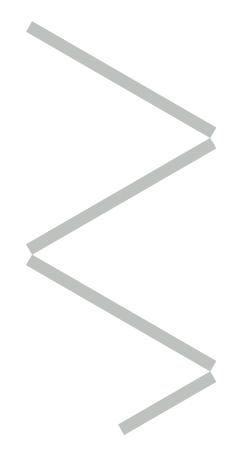


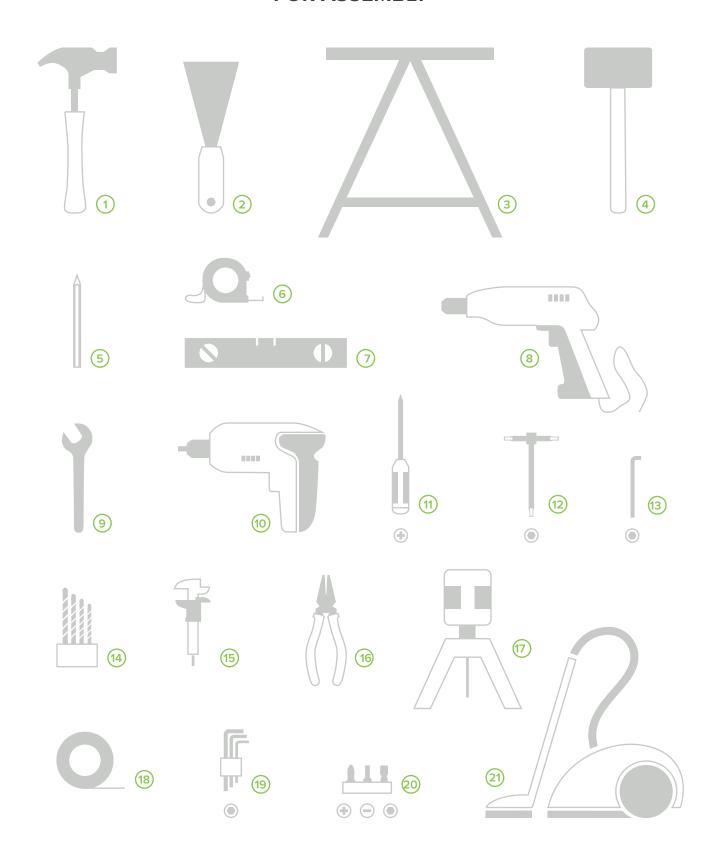
MANUAL OF INSTALLATION USE and MAINTENANCE

HARMONIC





TOOLS NEEDED FOR ASSEMBLY



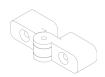
- 1. Hammer
- 2. Putty Knife
- 3. Pair of Horses (no. 2)
- 4. Hard rubber hammer
- 5. Pencil
- 6. 5 meter metric tape measure
- 7. Bubble level

- 8. Impact drill
- 9. 8mm Lowered open wrench
- 10. Screwdriver
- 11. Phillips screwdriver
- 12. 5mm T shaped Hex Wrench
- 13. 3mm Lowered L shaped Hex Wrench 14. Set of drill bits for drilling floor
- 15. Caliper
- 16. Noose Pliers
- 17. Laser spirit level
- 18. Masking Tape
- 19. Hex wrench set
- 20. Set of screwdriver bits 21. Vacuum cleaner



COMPONENT BOARD

COD. 400010 (burnished) COD. 400010.1 (niploy)



Armonic side hinge burnished black or niploy

COD. 01207.05090 (burnished) COD. 01209.0560/52 (inox)



Chipboard screw TPS 5x90mm or ASSY TPS 5x60/52mm

COD. 03801.03006



Grain VSTEI M3x6mm conical tip



COD. 009010.201

Hinge thickness 6x12x0.1 mm

COD. 009010.202



Hinge thickness 6x12x0.2 mm

COD. 400008C



Calibrated hinge pin Ø4x16

COD. 400013



Armonic ground pivot D=24xH=23 steel

COD. 400015



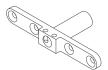
Black burnished 60x36x5mm beveled floor plate

COD. 400016



Carriage support pin 54mm initial module

COD. 400017



Carriage support pin 104mm standard module

COD. 400014



Sup. hinge pin D=90mm black zin. for initial module

COD. 400023



Carriage pin 41mm standard module

COD. 164010.02



Trolley Ø40mm

COD. 05106 (nera) COD. 05106.1032 (nichel)



Recessed handle 75x32mm black or polished sat. nickel finish

COD. 04202.0636



Zebra plugs 6x35mm

COD. 01207.40045



TPS screw 4x45mm galvanized

COD. 03801.04008



VSTEI grain M4x8mm tapered tip DIN 914

COD. 03801.06050



Grain with ISO4027 45H (GR) EI3 M6x50mm tapered tip

COD. 400027



Lock kit for sliding doors



Ground pin 20x20x153mm

COD. 92398.2



Floor compass

COD. 400012



Upper pin stop 39x41x72mm PVC black

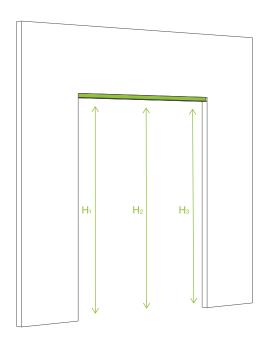
COD. 400012.1



Upper stop 39x41x42mm Black PVC

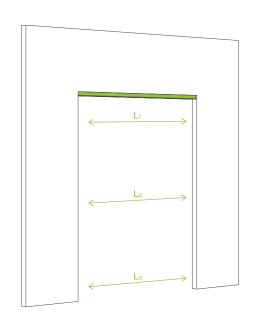


INITIAL CHECK

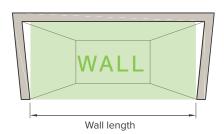


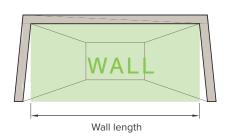


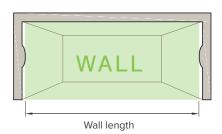
Measure height/width of the gap and verify that they correspond with the design dimensions.

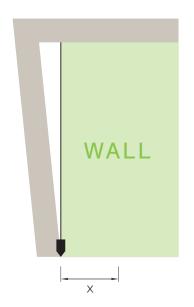


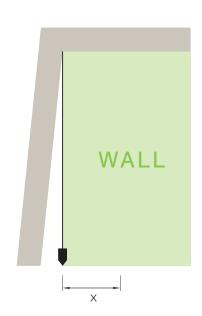
OUT-OF-LEAD CONTROL









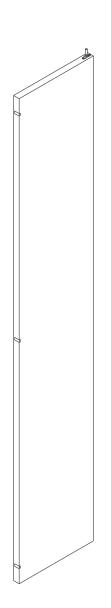




X = distance of the floor plate from the lead

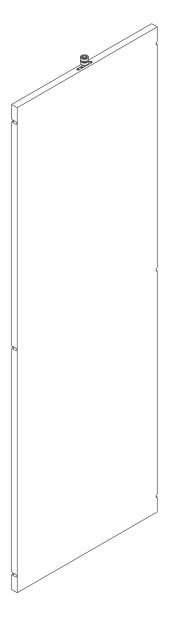


TYPE OF MODULES



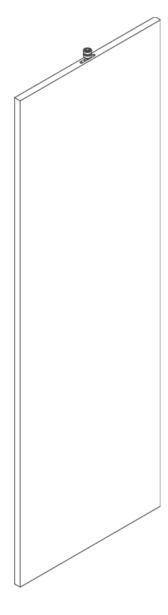
HALF MODULE

Ground and top pivot module, hinge slots on one side only.



STANDARD MODULE

Module with upper carriage, hinge slots on both sides.

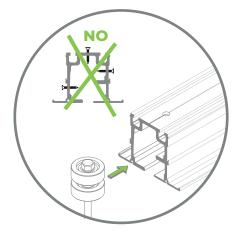


FINAL MODULE

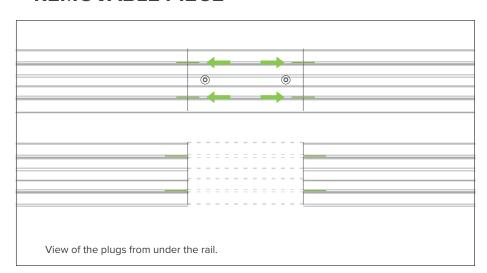
Module with upper carriage, hinge slots on one side only.

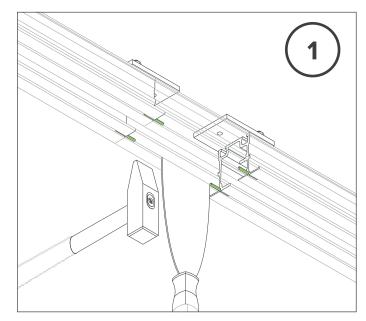


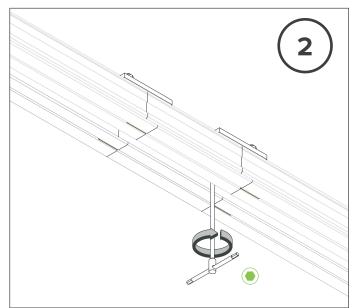
GUIDE CHECK AND REMOVAL OF THE REMOVABLE PIECE

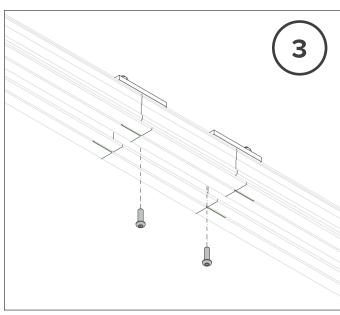


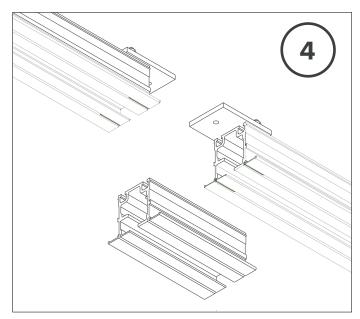
Check that the rail is clean, undamaged and/or obstructed







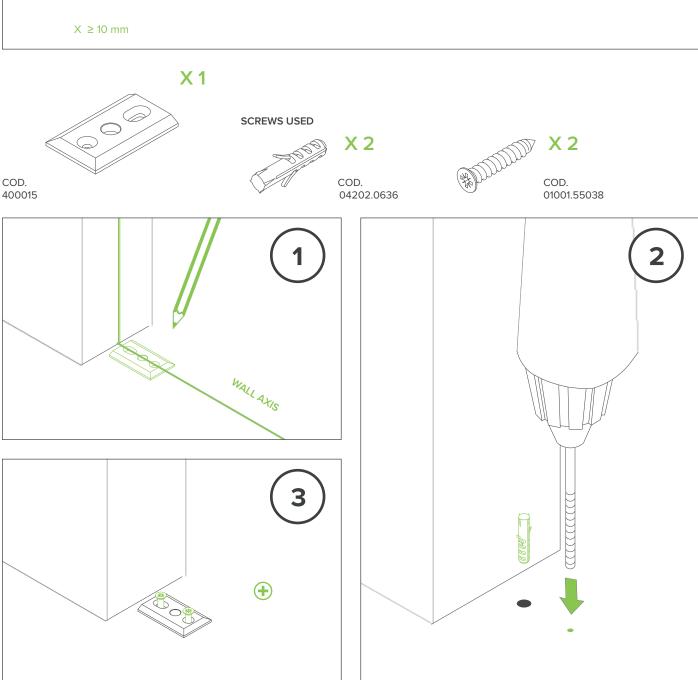






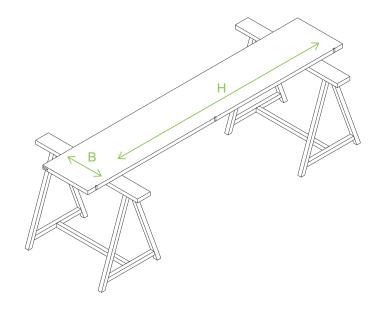
FLOOR PLATE FIXING





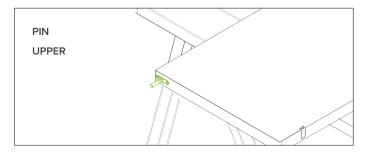


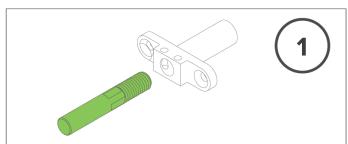
INITIAL MODULE





Measure the height (H) and base (B) of the module and verify that correspond with the design dimensions.





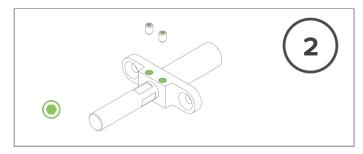
SCREWS USED

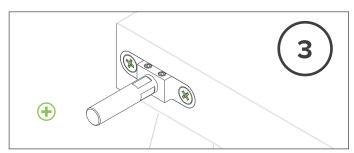


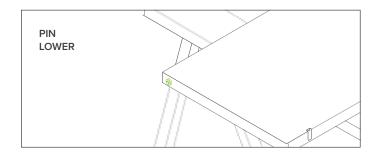
X 2 COD. 01207.05090

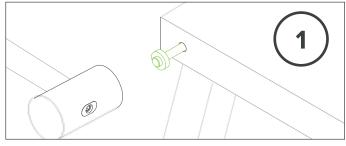


X 2 COD. 03801.04008







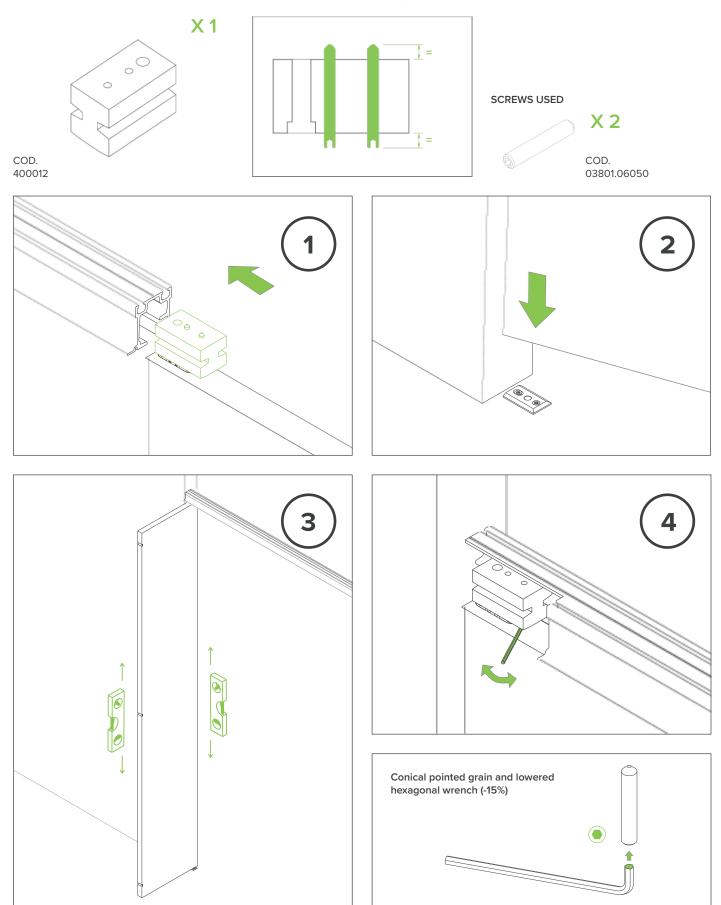


If not already installed on the module.



BLOCK ASSEMBLY AND FIRST MODULE

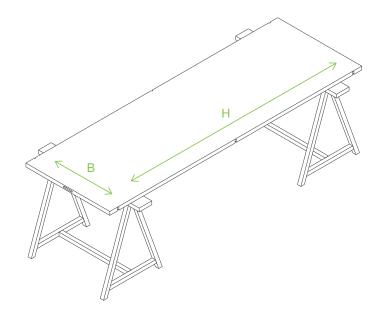
Insert both beads before mounting the first module.



The form must be perpendicular before fixing the grains.

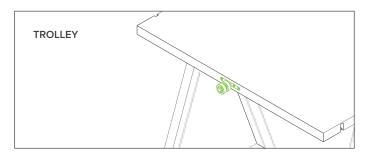


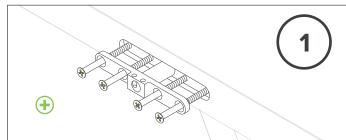
STANDARD MODULE



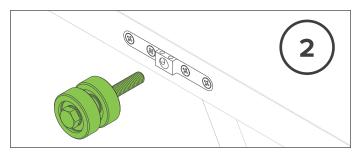


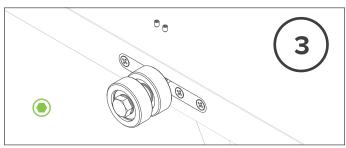
Measure the height (H) and base (B) of the module and verify that correspond with the design dimensions.





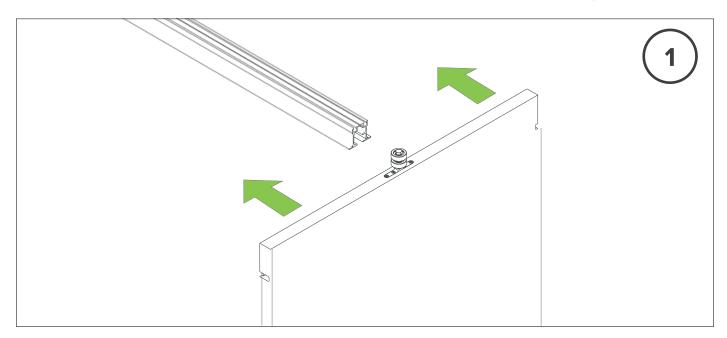


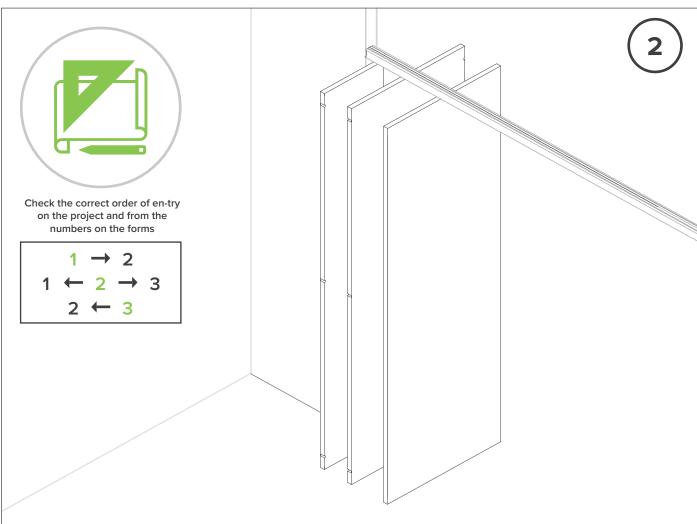






INSERTION OF STANDARD MODULE AND SUBSEQUENT

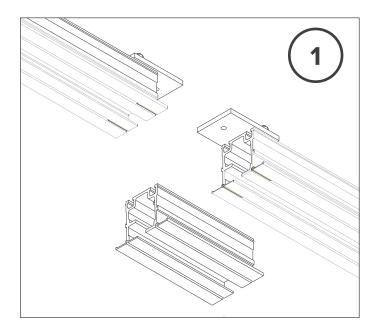


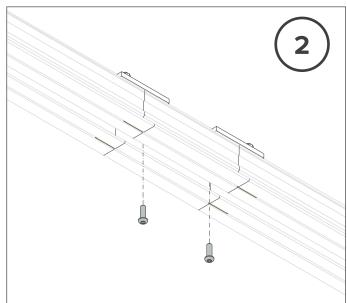


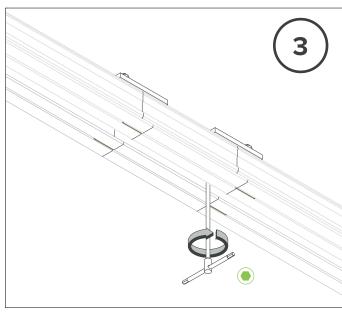
BEFORE INSERTING THE MODULES REMEMBER TO PROTECT THE FLOOR

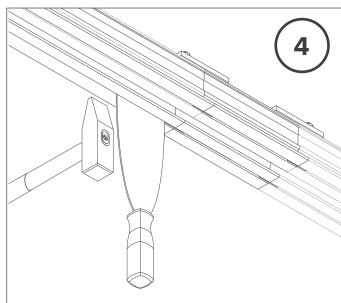


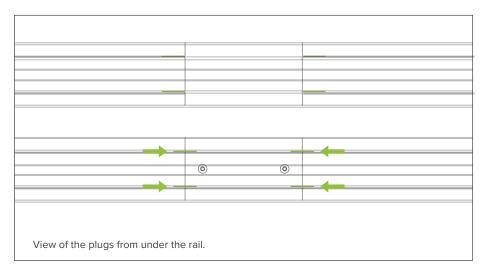
REPOSITIONING THE DEMOUNTABLE





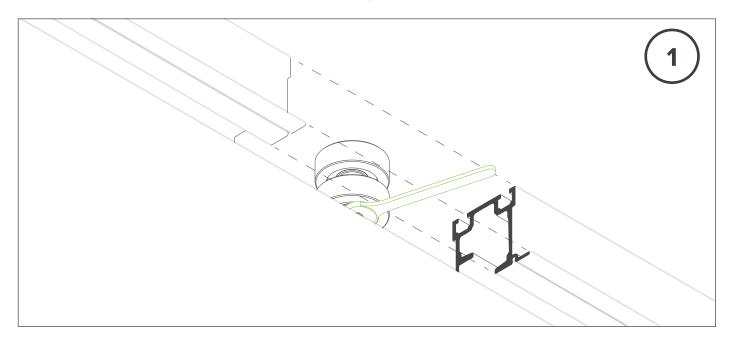


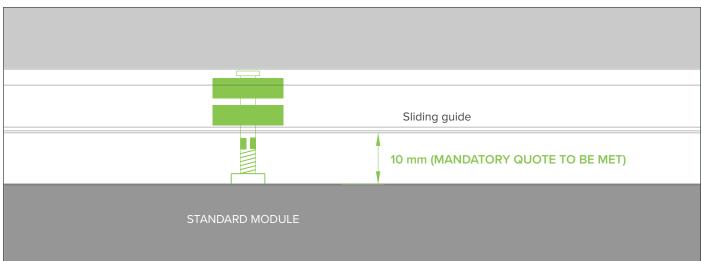


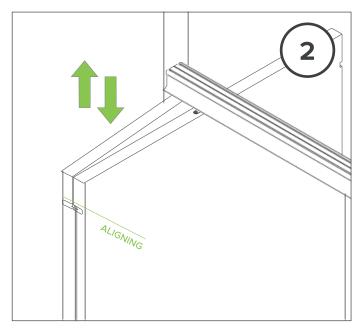


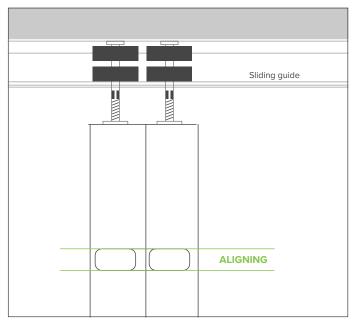


STANDARD AND SUBSEQUENT MODULE ASSEMBLY





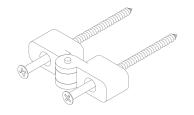




Follow the same procedure for installing the successful modules.



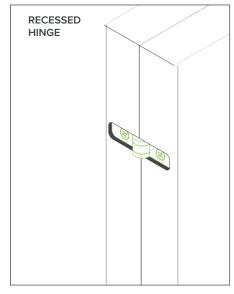
ASSEMBLY OF HINGES

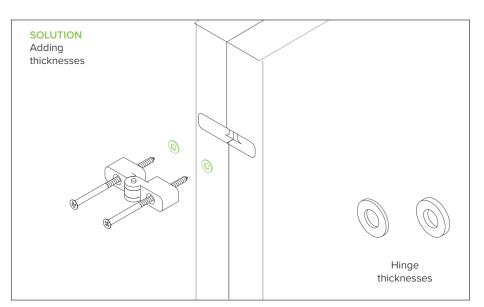


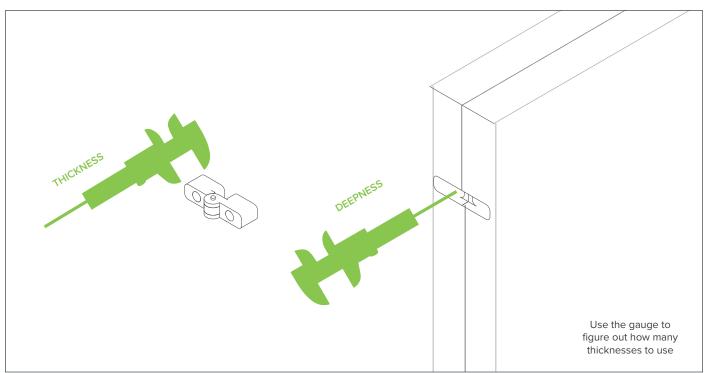


ATTENTION

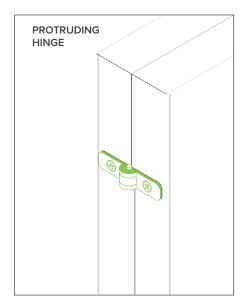
the screw head must be perfectly flush with the hinge

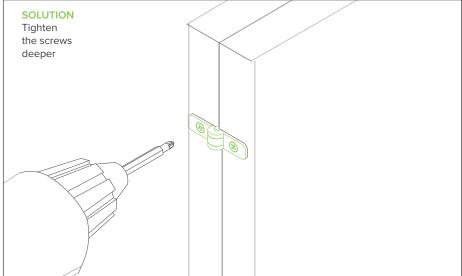




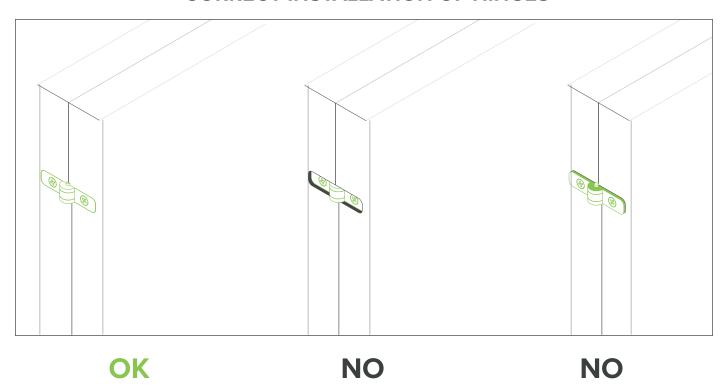








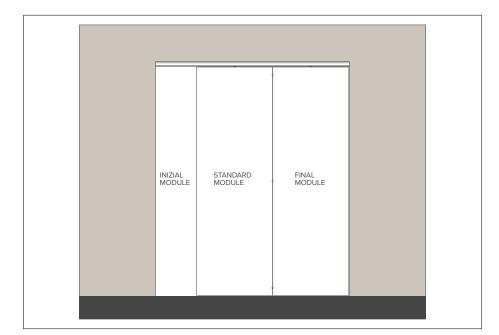
CORRECT INSTALLATION OF HINGES

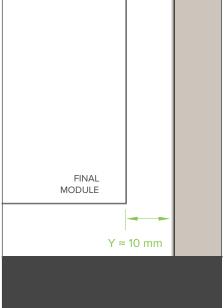




CORRECT OPERATION

After the installation is completed, check the wall for proper wall distension.

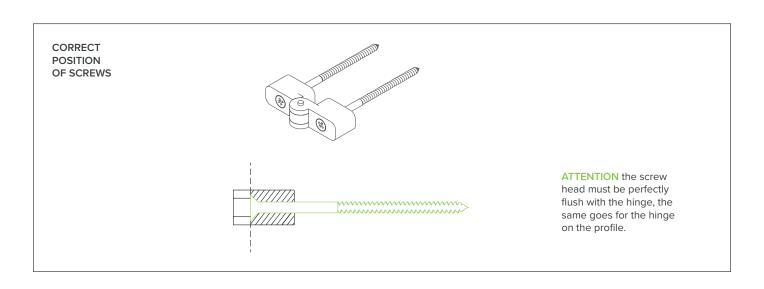






CORRECT wall distension

If distension problems occur, check that the hinges are installed correctly (PAGES 10 and 11).

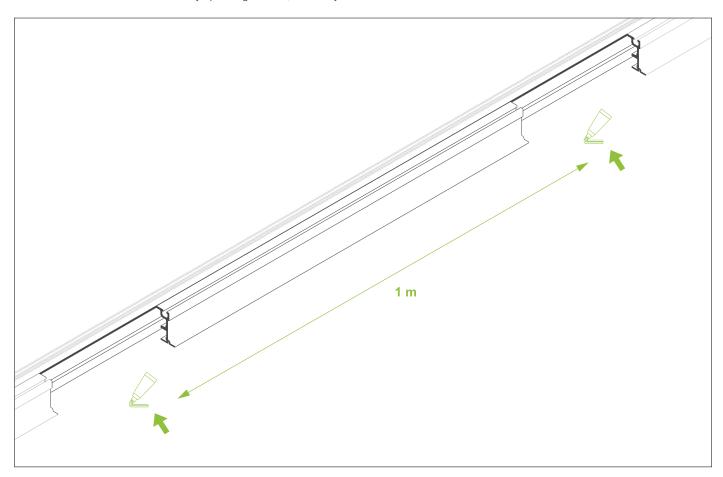


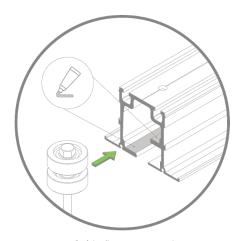


GUIDE LUBRICATION

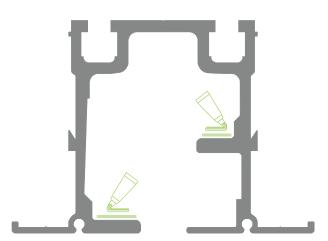
Apply Vaseline at points about one meter apart.

Then by operating the wall, the trolleys will distribute the lubricant within the entire rail.





Guide flaps to spread the vaseline



Section of the slide rail to spread the light layer of vaseline





USE AND MAINTENANCE

Before using the wall, read the manual carefully and keep it. Modules should be handled in the correct sequence.

COMMERCIAL NAME

HARMONIC the wooden folding type: folding sliding wall

MATERIALS USED

Description

Folding sliding wall consisting of modules hinged to each other, composed of at least two modules, one of which is always anchored to the slide rail and to the floor; with slide rail only on the ceiling.

Panels

The panel consists of MDF panels, glued to a wooden perimeter frame and a honeycomb paper inside.

Sliding guides

The rails are ceiling-mounted only and are made of aluminum painted white RAL 9010 20/30 Gloss.

FINISHES

Panels

- Covered in CPL White, Ivory, Gray
- HPL Colours series
- **HPL** Wood series
- **HPL** Polaris series
- Coated in magnetic and writable HPL
- CPL lacquered 20/30 gloss all RAL colors

Components

Burnished steel or fine-grained niploy blasted steel.

WALL MOVEMENT

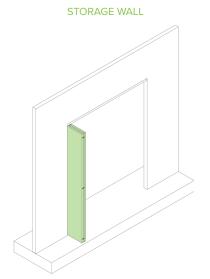
a) Handling from storage area to lying wall.

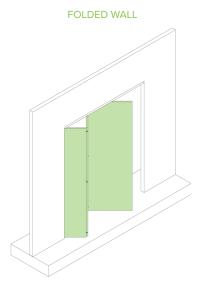
1Stand in front of the packed wall, embrace the package and slide the first and last modules.

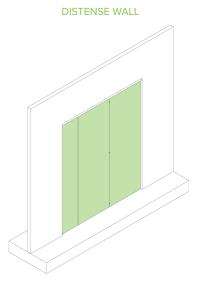
25 pread the wall gently by pressing down on the fold without hinges a in view to Provide felthed the wall gently by pressing down on the fold without hinges a in view to Provide felthed the wall gently by pressing down on the fold without hinges a in view to Provide felthed the wall gently by pressing down on the fold without hinges a in view to Provide felthed the wall gently by pressing down on the fold without hinges a in view to Provide felthed the wall gently by pressing down on the fold without hinges a in view to Provide felthed the wall gently by pressing down on the fold without hinges a in view to Provide felthed the wall gently by pressing down on the fold without hinges a in view to Provide felthed the wall gently by pressing the wall to be a second of t from lying wall to storage area

1Stand facing the wall, push near the center hinge furthest from the storage area.

the storage area until the modules touch each other.







PRECAUTIONS FOR USE

Avoid improper and inappropriate uses of the product. Any tampering or installation not in accordance with the manufacturer's instructions could impair the functionality of the product.

CLEANING AND MAINTENANCE

After about 12 months from the date of installation, check the tightening of the hardware of the various components as well as the lubrication of the carriages.

To maintain a perfect sliding of the modules, it is advisable to provide a cleaning of the sliding rail, at least once a year with specific products for aluminum.

At the occurrence of any slightest malfunction, it is mandatory to perform extraordinary maintenance, which should be carried out immediately and in a workmanlike manner.

Wall elements should be cleaned with household products suitable for furniture paying attention to the type of finish. Removing excess dust or small spots of dirt requires the use of a soft electrostatic cloth that does not release lint. Never use abrasive sponges that could damage the superficial finish. A buckskin or microfiber cloth are perfect for cleaning tasks.

Checking that the cloth does not contain traces of detergent, in which case it is better to use another one, go over the surface with the detergent, without rubbing but always cleaning gently. After wiping with the cloth soaked in the most suitable product, it is a good idea to proceed with the rinsing and drying operations quickly, taking care to use a dry cloth and therefore not the same one just used. Avoid air drying.

Should the wall be made of laminate, ask Anaunia for the cleaning chart for HPL laminate or decorative laminate.



INSTALLATION, USE AND MAINTENANCE MANUAL - HARMONIC

ΕN

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